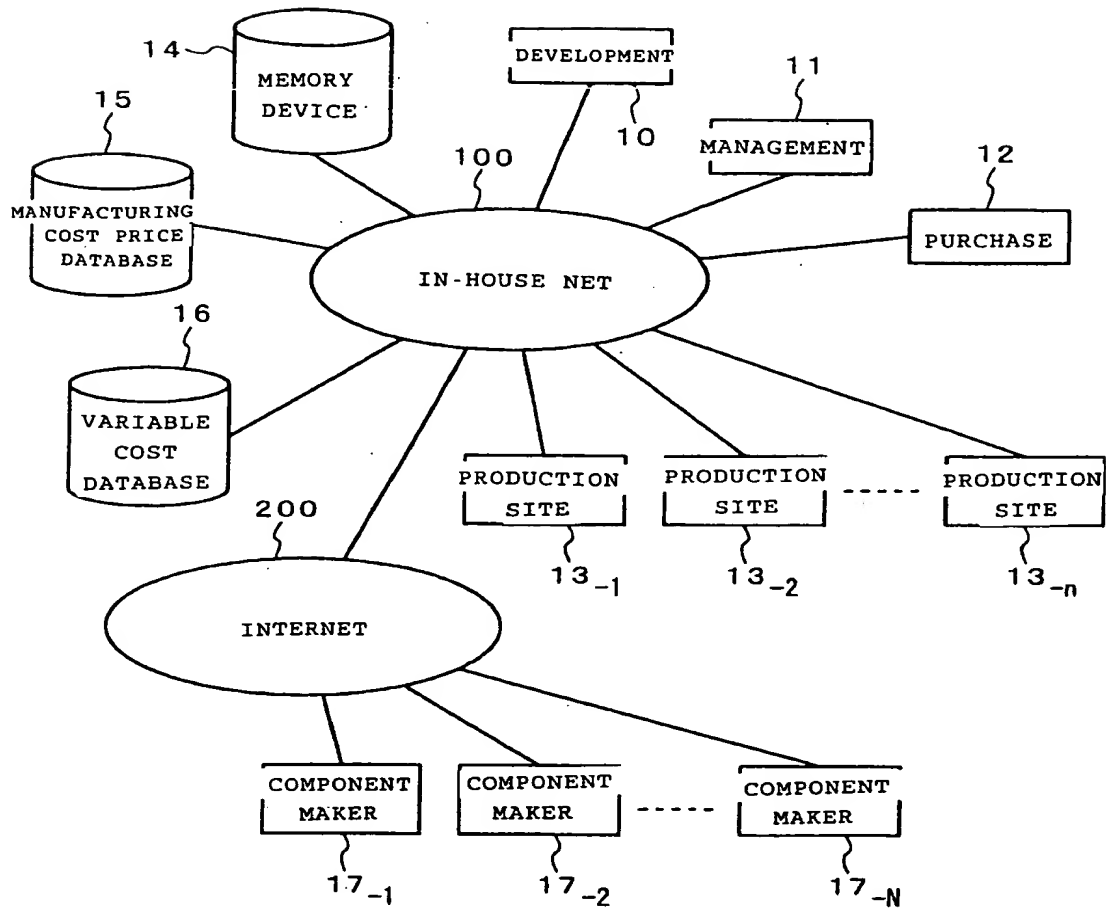


FIG. 1



09891367.062701  
T02290"29ET6860

FIG. 2

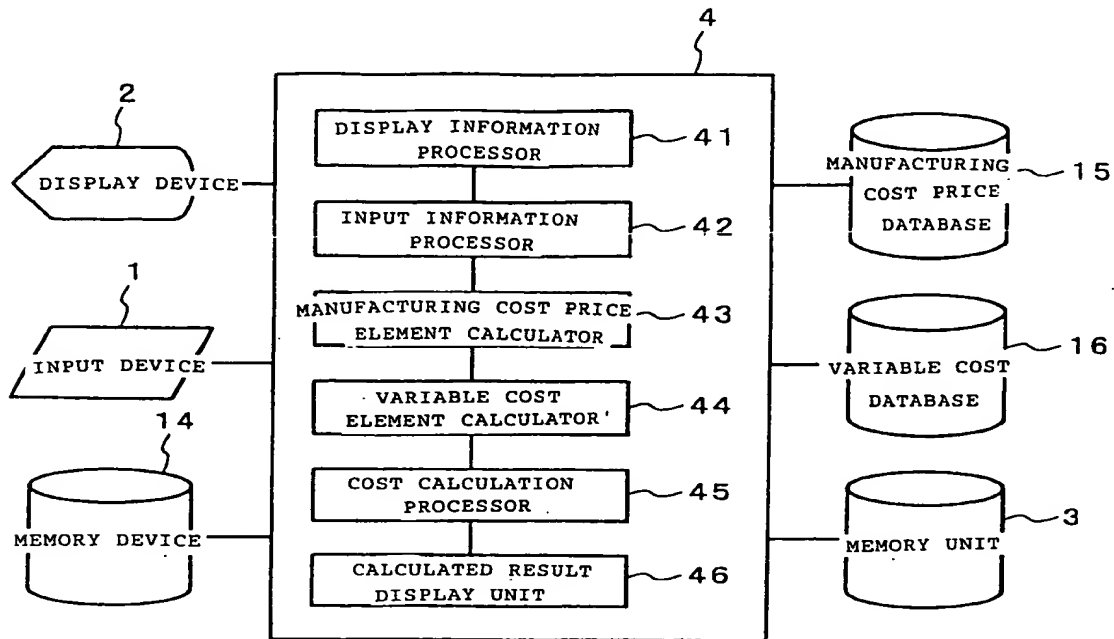
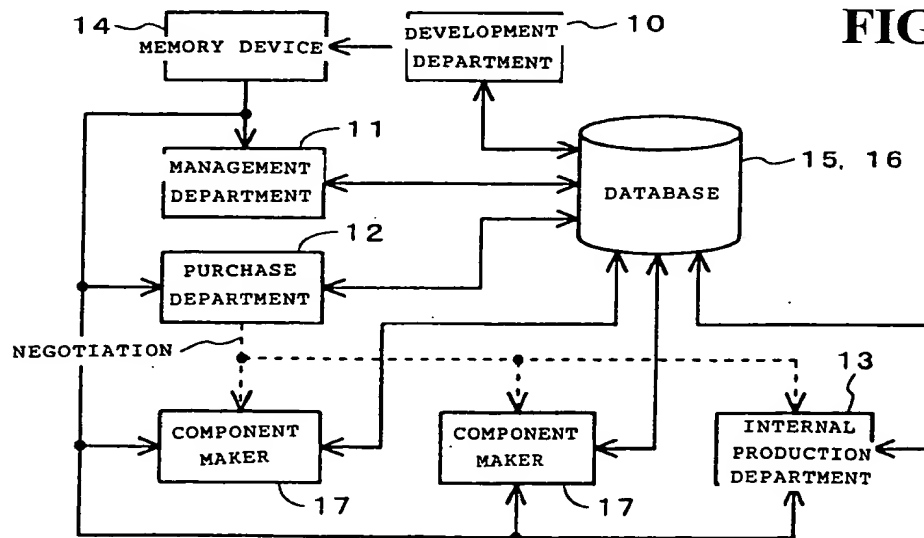
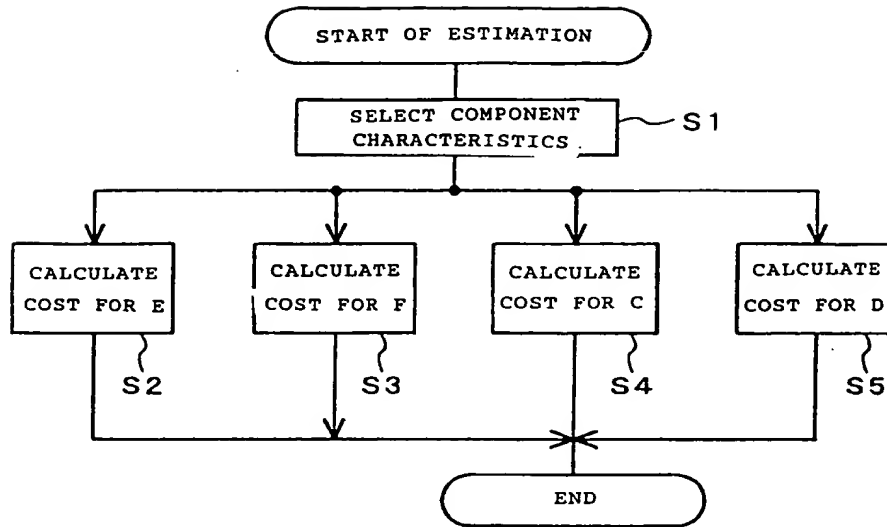


FIG. 3



09891367.062701  
T02290.79E6860

FIG. 4



09891367.062701  
10/290"/9ET6860

SEQUENTIAL PROCESS

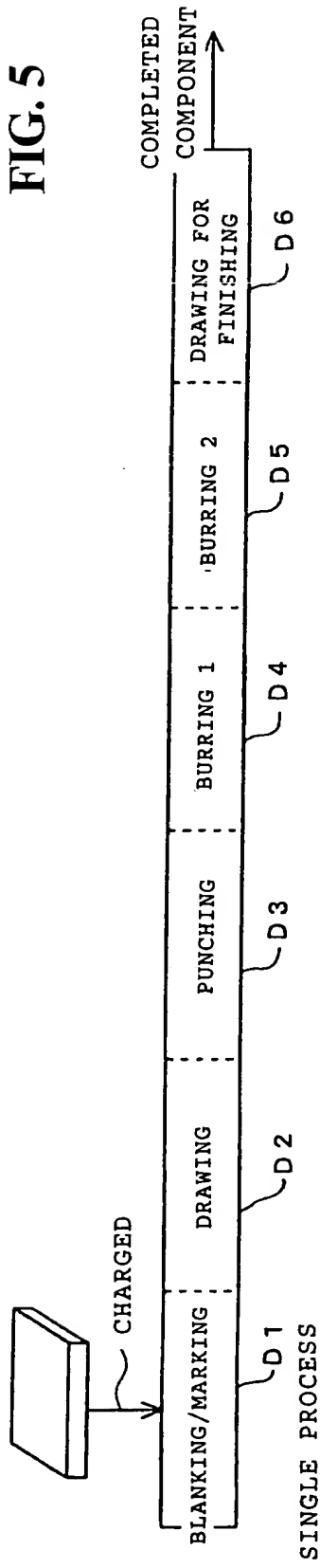
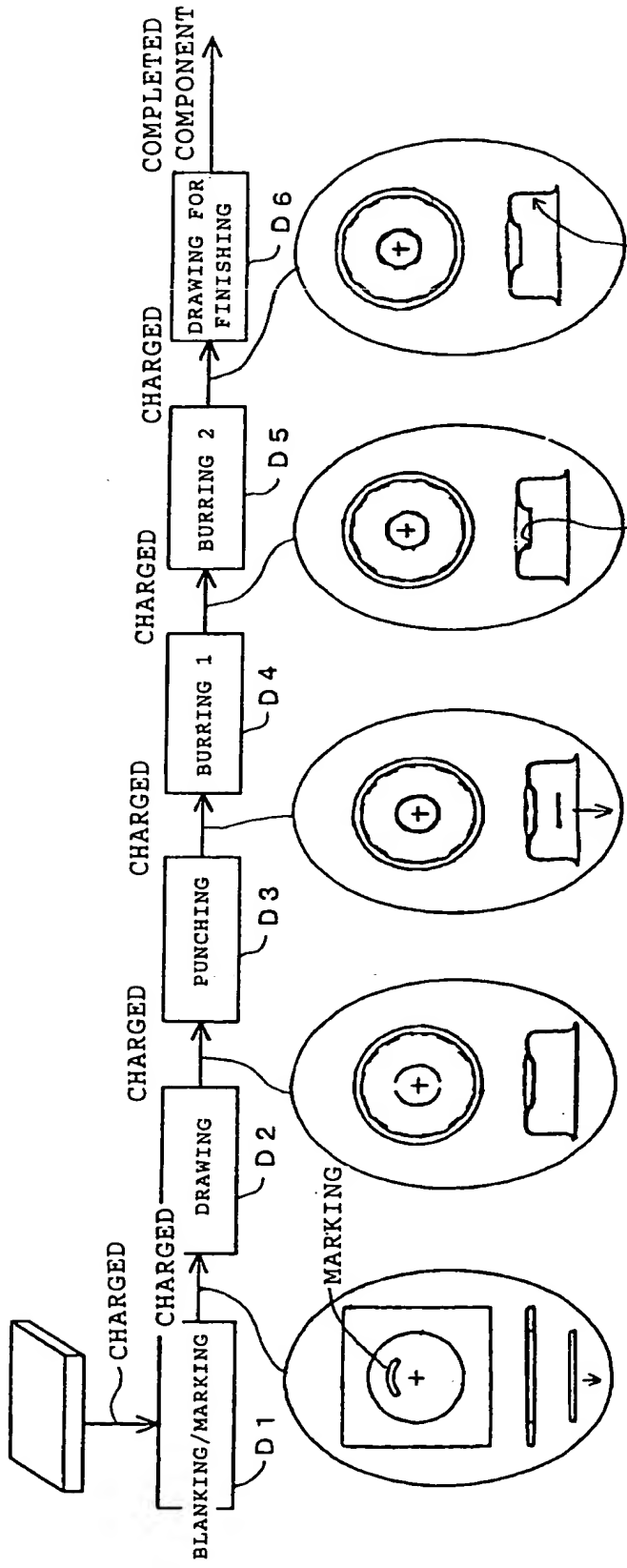


FIG. 5



FINISHING OF INNER CIRCUMFERENTIAL SURFACE OF BOSS  
FINISHING OF INNER CIRCUMFERENTIAL SURFACE OF HUB

FIG. 6

